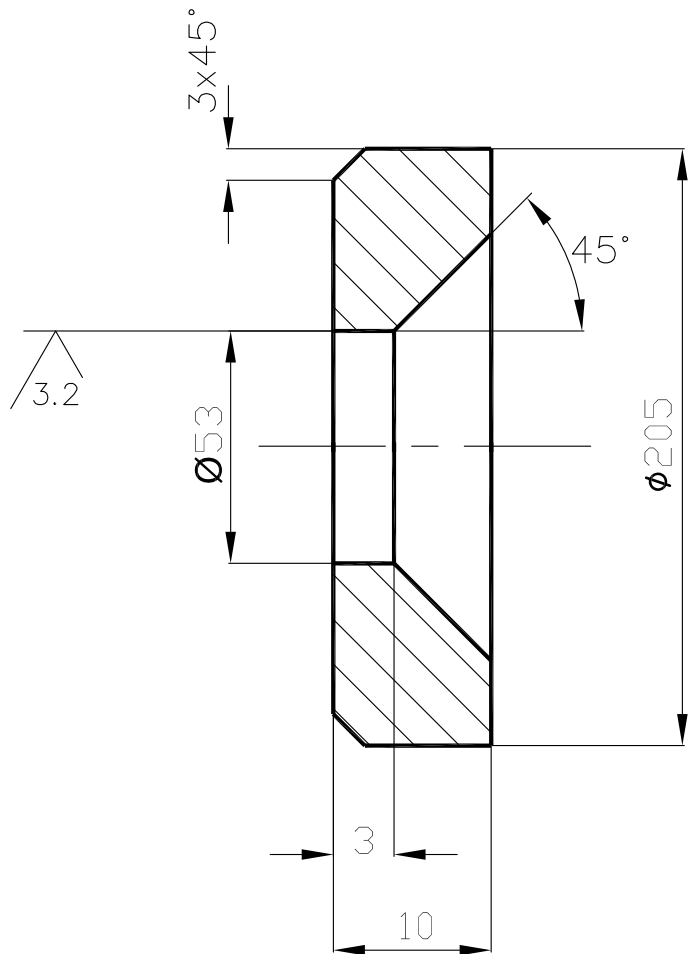
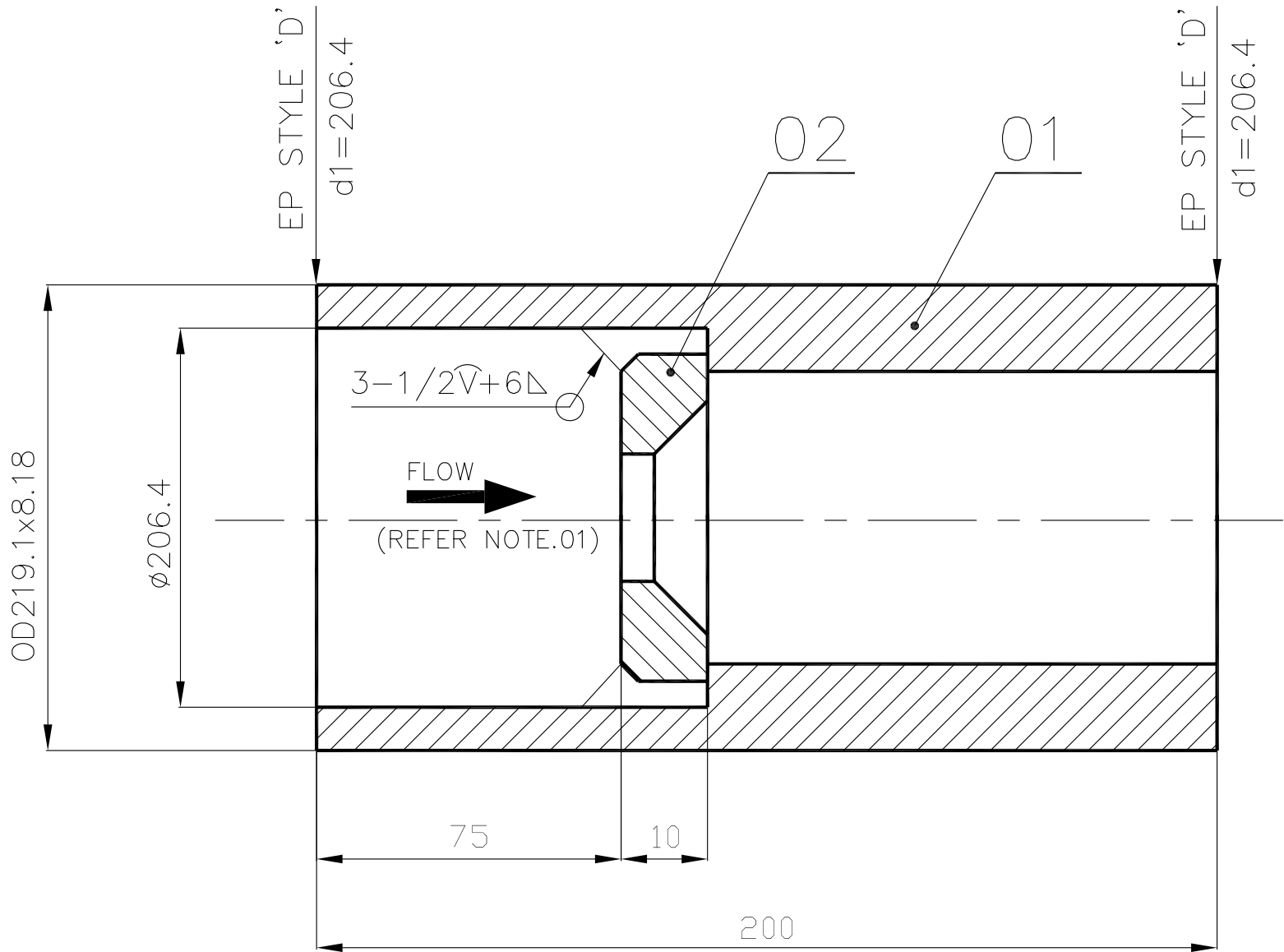
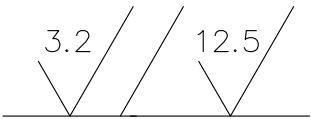


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3-80-351-33691

DRAWING NO



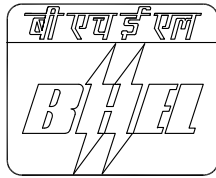
ITEM NO 02

NOTE:

01. FLOW DIRECTION ARROW TO BE PUNCHED AND PAINTED LEGIBLY ON THE OUTER SURFACE OF ITEM NO. 01
02. DESIGN PRESSURE : 15 Kg/cm²(g)
03. DESIGN TEMPERATURE : 350° C
04. WORKING MEDIUM : STEAM
05. MANUFACTURING , INSPECTION AND TESTING SHALL BE AS PER IBR 1950.

02	PLATE T = 10 ø205	3-80-351-33691		15 011 380 0000 SA240TP304	C	2 300 1
01	PIPE OD219.1x8.18 L = 200	3-80-351-33691		15 082 099 0000 SA 106 Gr B	A	8 500 1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, CHENNAI

	NAME	SIGN	DATE	NO OF ITEMS
DRN	NK		17.06.2017	
CHD	NK		17.06.2017	
APPD	SRM		17.06.2017	

REV 01	DATE	ALTERED APPROVED	DEPT.	GRADE OF UN TOL. DIM		SCALE N.T.S	WEIGHT (Kg). 10.8	ITEM No.
ZONE			CODE	C / M / F				
			TITLE	ORIFICE ASSEMBLY OD219.1X6.35			CARD CODE U 01	REV
							DRAWING NO. 3-80-351-33691	00